



Technical Data

Input Voltage	AC 230V - 50/60 Hz	
I _{eff} (A)	18.9	
Input Power (kVA)	8.2	
Current Range (A)	TIG 10 - 200	MMA 10 - 180
Duty Cycle @ 40°C	200A @ 35%	
No-Load Voltage (V)	65	
Efficiency (%)	85	
Power Factor	0.7	
Protection/Insulation Class	IP21S/F	
Dimensions (LxWxH mm)	365 x 135 x 277	
Weight (Kg)	6.12	



Key Features

- Single PCB construction, easy for testing and maintenance
- IGBT TIG/MMA Inverter technology
- High frequency inverter, high efficiency
- Anti-Stick, Arc-Force, Hot Start 2T/4T
- Down slope and post flow
- Easy start, stable and reliable arc
- Auto-compensation for voltage fluctuation
- Compact size, lightweight and modern design
- Heavy duty 35-50mm dinse sockets
- High quality tactile rubber finish to mouldings and handle
- Supplied in full colour packaging
- Generator friendly**



Optional

WCS25-3
MMA Leads

JSS-01
Shoulder Strap

JIT-01
Trolley



Package Includes

Inverter power source, TIG torch & adaptor, Gas regulator, Work return lead and clamp, Operating instructions, 5 year warranty*



* 5 year warranty subject to product registration **Generators should have regulated output